



The  
Electrical  
Power  
Engineers

## Qual-Tech Engineers, Inc.

201 Johnson Road – Building #1 · Suite 203  
Houston, PA 15342-1300

Phone 724-873-9275 – Fax 724-873-8910  
[www.QualTechEng.com](http://www.QualTechEng.com)

# REDUCING ARC FLASH HAZARD BY REMOTE SWITCHING

One of the effective methods of reducing the arc flash hazard is to switch devices remotely rather than at the circuit breaker, contactor, or switch. Two of the key factors in reducing the energy are the reduction in the clearing time and the increase in the distance from the energized piece of equipment. This document focuses on the distance.

The arc flash calculations in this document are based on the formulas given in IEEE Standard 1584-2002 – Guide for Performing Arc-Flash Hazard Calculations. Four cases are evaluated and remote switching distances are plotted for each case:

- Case 1: 208V To 999V Systems  
Equipment Class = 3  
Grounding = 1 or 2  
18" Working Distance
- Case 2: 208V To 999V Systems  
Equipment Class = 3  
Grounding = 1 or 2  
24" Working Distance
- Case 3: 1 kV to 14.9 kV Systems  
Equipment Class = 3  
Grounding = 1 or 2  
24" Working Distance
- Case 4: 1 kV to 14.9 kV Systems  
Equipment Class = 3  
Grounding = 1 or 2  
36" Working Distance

**Case 1: 208V To 999V Systems – Equipment Class = 3 – Grounding = 1 or 2  
18” Working Distance**

The calculations for this case are based on the following:

1. 208V to 999V systems
2. 18 inch working distance
3. Equipment Class = 3, which is switchgear. Equipment Classes 1, 2, and 4 are less severe. The distances determined in this section can conservatively be applied to all of these types of equipment.
4. The grounding type does not change the results determined below. The distances determined here can be applied to three-phase systems with any grounding type.

Based on the above parameters, calculations of remote switching distances are given in Table 1.

For example, if the incident energy was calculated to be 100 cal/cm<sup>2</sup> at 18”,

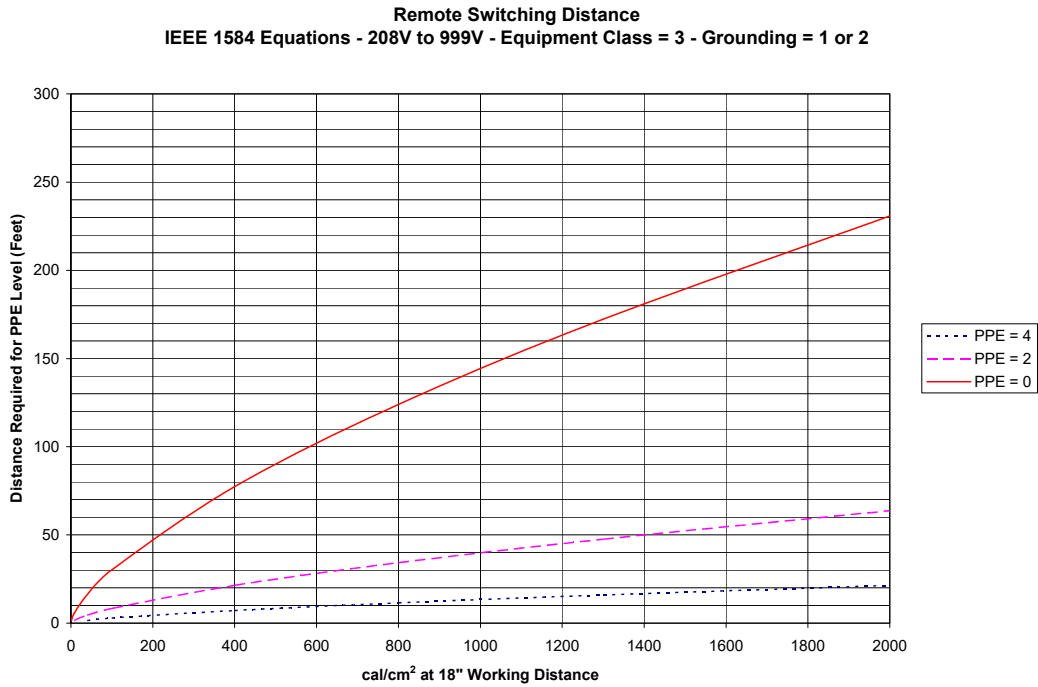
- PPE = 4 (40 cal/cm<sup>2</sup>) would be appropriate at ≥ 2.8 feet,
- PPE = 2 (8 cal/cm<sup>2</sup>) would be appropriate at ≥ 8.3 feet, and
- PPE = 0 (1.2 cal/cm<sup>2</sup>) would be appropriate at ≥ 30.2 feet.

**Table 1  
Remote Switching Distances  
208V to 999V Systems**

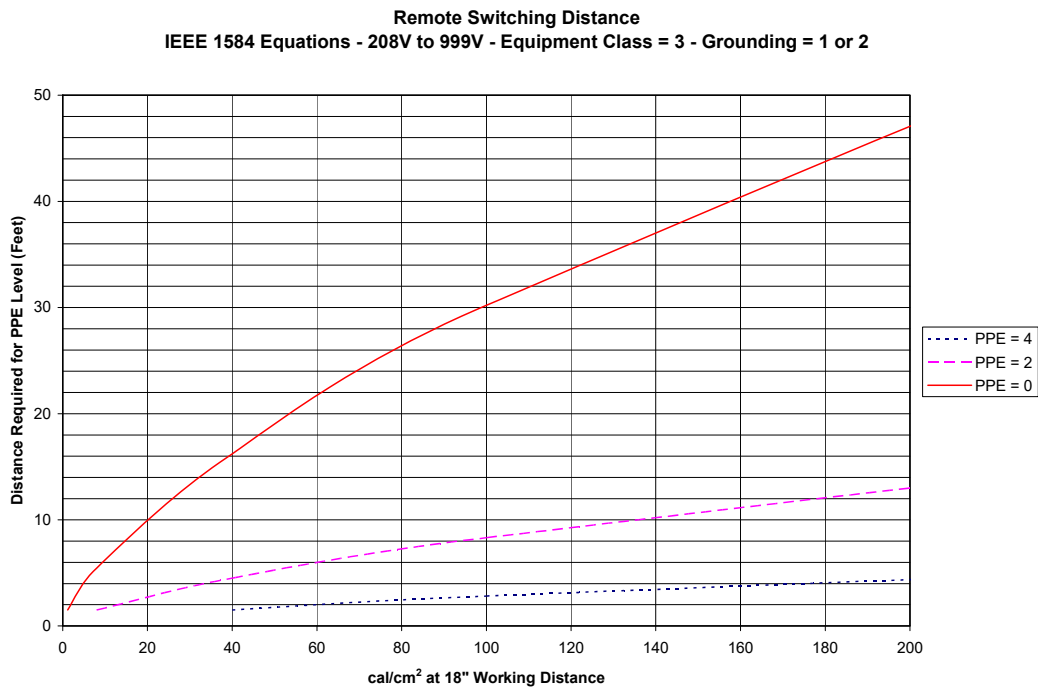
Calculated Incident Energy At Working Distance = 18" (cal/cm <sup>2</sup> )	Distance Required to Achieve The PPE Indicated (Feet)		
	PPE = 4	PPE = 2	PPE = 0
	1.2		
8.0		1.5	5.4
40.0	1.5	4.5	16.2
100.0	2.8	8.3	30.2
400.0	7.2	21.4	77.4
800.0	11.5	34.3	123.9
1300.0	16.0	47.6	172.3
2000.0	21.4	63.8	230.9

High incident energies are given in Table 1 for reference, but it is generally recommended to apply protection methods that would give lower energies whenever possible.

The calculated results in Table 1 are also plotted in Figures 1A and 1B for easy reference in determining at what distance lower PPE levels will be appropriate.



**Figure 1A**



**Figure 1B**

**Case 2: 208V To 999V Systems – Equipment Class = 3 – Grounding = 1 or 2  
24” Working Distance**

The calculations for this case are based on the following:

1. 208V to 999V systems
2. 24 inch working distance
3. Equipment Class = 3, which is switchgear. Equipment Classes 1, 2, and 4 are less severe. The distances determined in this section can conservatively be applied to all of these types of equipment.
4. The grounding type does not change the results determined below. The distances determined here can be applied to three-phase systems with any grounding type.

Based on the above parameters, calculations of remote switching distances are given in Table 2.

For example, if the incident energy was calculated to be 100 cal/cm<sup>2</sup> at 24”,

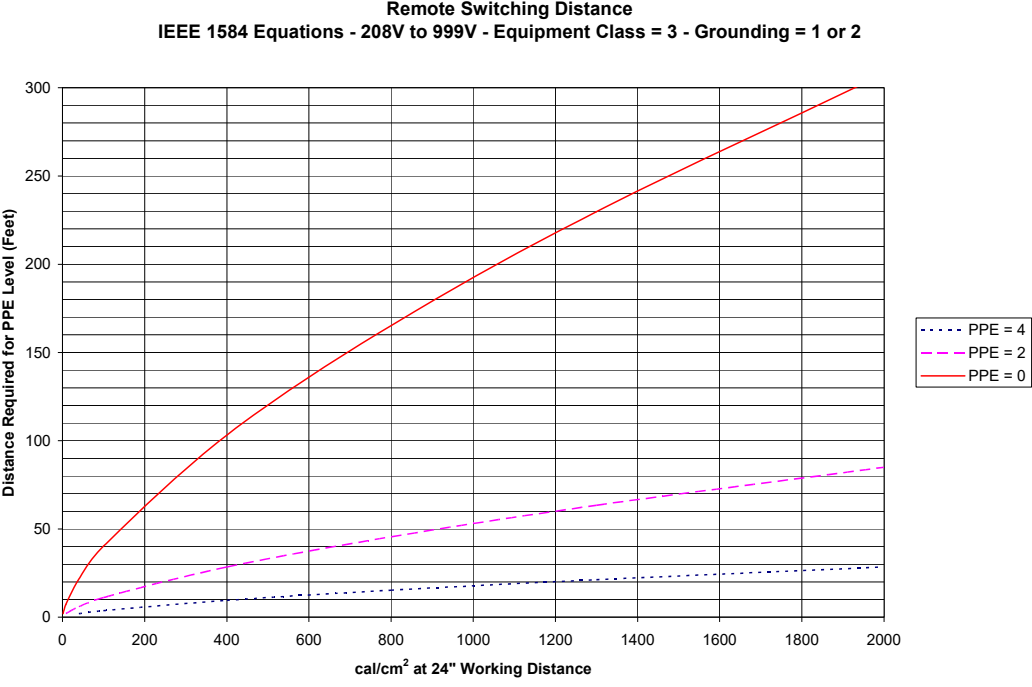
- PPE = 4 (40 cal/cm<sup>2</sup>) would be appropriate at ≥ 3.8 feet,
- PPE = 2 (8 cal/cm<sup>2</sup>) would be appropriate at ≥ 11.2 feet, and
- PPE = 0 (1.2 cal/cm<sup>2</sup>) would be appropriate at ≥ 40.3 feet.

**Table 2  
Remote Switching Distances  
208V to 999V Systems**

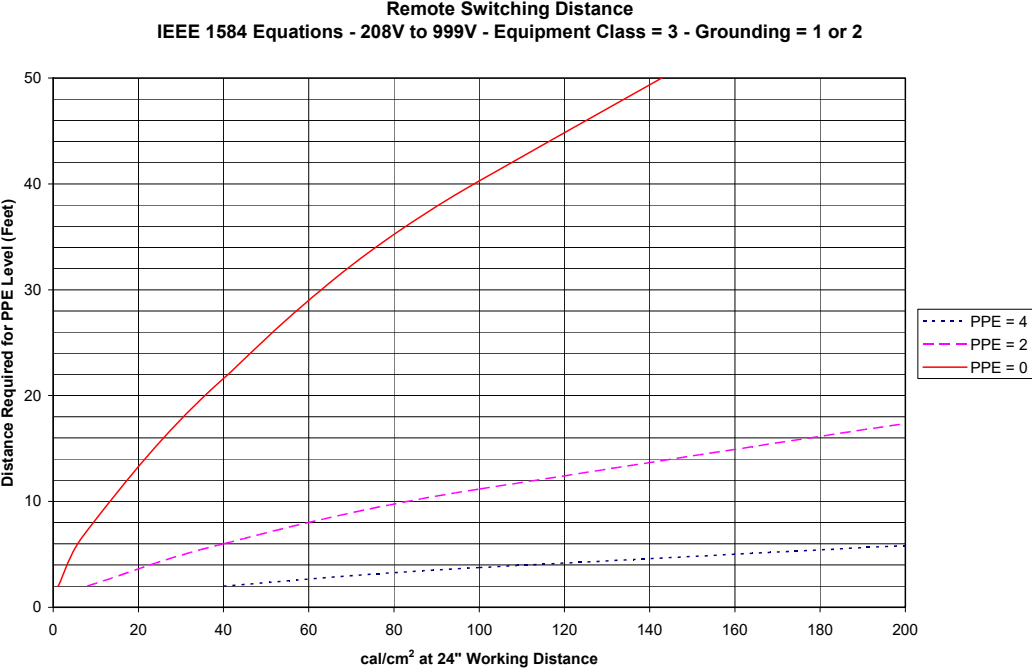
Calculated Incident Energy At Working Distance = 24" (cal/cm <sup>2</sup> )	Distance Required to Achieve The PPE Indicated (Feet)		
	PPE = 4	PPE = 2	PPE = 0
	1.2		
8.0		2.0	7.3
40.0	2.0	6.0	21.6
100.0	3.8	11.2	40.3
400.0	9.6	28.5	103.2
800.0	15.3	45.6	165.3
1300.0	21.3	63.4	229.8
2000.0	28.5	84.9	307.8

High incident energies are given in Table 2 for reference, but it is generally recommended to apply protection methods that would give lower energies whenever possible.

The calculated results in Table 2 are also plotted in Figures 2A and 2B for easy reference in determining at what distance lower PPE levels will be appropriate.



**Figure 2A**



**Figure 2B**

**Case 3: 1 kV to 14.9 kV Systems – Equipment Class = 3 – Grounding = 1 or 2  
24” Working Distance**

The calculations for this case are based on the following:

1. 1 kV to 14.9 kV systems
2. 24 inch working distance
3. Equipment Class = 3, which is switchgear. Equipment Classes 1, 2, and 4 are less severe. The distances determined in this section can conservatively be applied to all of these types of equipment.
4. The grounding type does not change the results determined below. The distances determined here can be applied to three-phase systems with any grounding type.

Based on the above parameters, calculations of remote switching distances are given in Table 3.

For example, if the incident energy was calculated to be 100 cal/cm<sup>2</sup> at 24”,

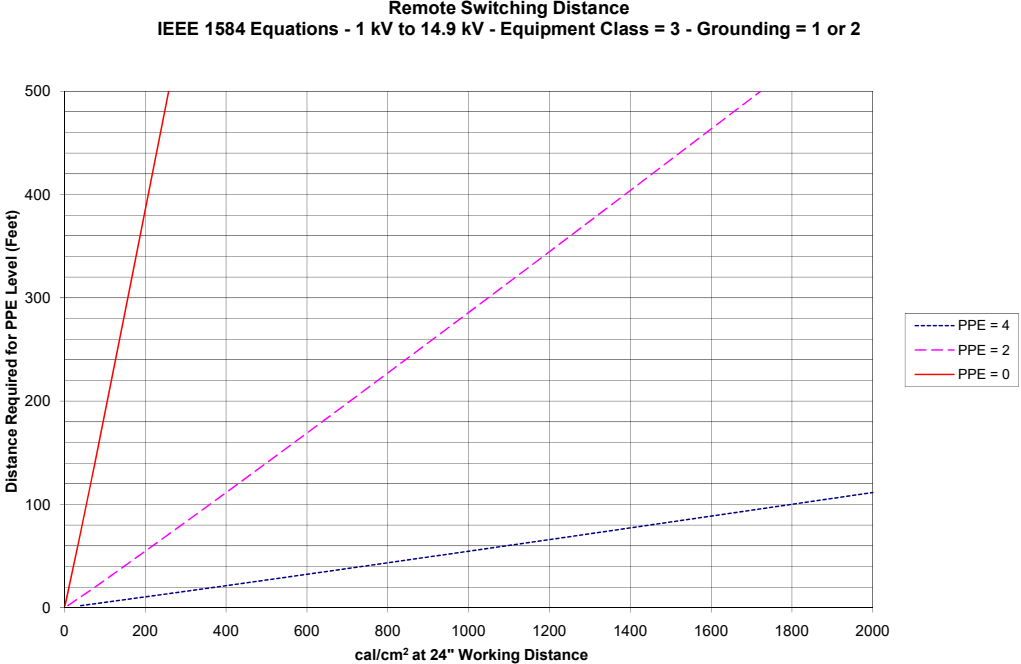
- PPE = 4 (40 cal/cm<sup>2</sup>) would be appropriate at  $\geq$  5.2 feet,
- PPE = 2 (8 cal/cm<sup>2</sup>) would be appropriate at  $\geq$  26.8 feet, and
- PPE = 0 (1.2 cal/cm<sup>2</sup>) would be appropriate at  $\geq$  188.4 feet.

**Table 3  
Remote Switching Distances  
1 kV to 14.9 kV Systems**

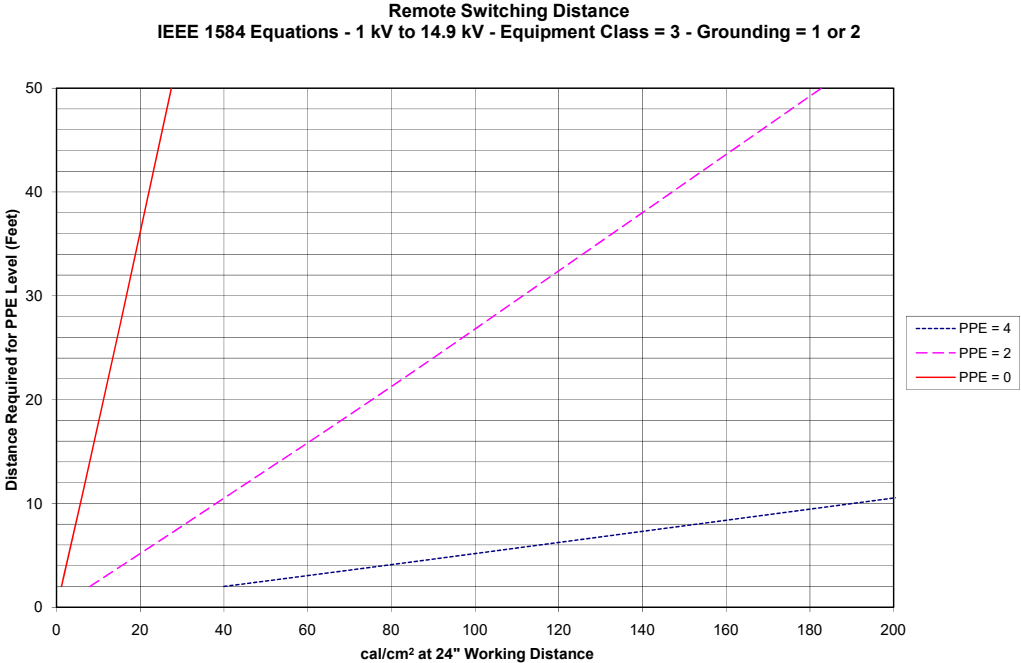
Calculated Incident Energy At Working Distance = 24" (cal/cm <sup>2</sup> )	Distance Required to Achieve The PPE Indicated (Feet)		
	PPE = 4	PPE = 2	PPE = 0
	1.2		
8.0		2.0	14.1
40.0	2.0	10.5	73.5
100.0	5.2	26.8	188.4
400.0	21.3	111.5	783.3
800.0	43.5	227.3	1597.0
1300.0	71.6	374.2	2630.3
2000.0	111.5	582.5	4095.3

High incident energies are given in Table 3 for reference, but it is generally recommended to apply protection methods that would give lower energies whenever possible.

The calculated results in Table 3 are also plotted in Figures 3A and 3B for easy reference in determining at what distance lower PPE levels will be appropriate.



**Figure 3A**



**Figure 3B**

**Case 4: 1 kV to 14.9 kV Systems – Equipment Class = 3 – Grounding = 1 or 2  
36” Working Distance**

The calculations in this section are based on the following:

1. 1 kV to 14.9 kV systems
2. 36 inch working distance
3. Equipment Class = 3, which is switchgear. Equipment Classes 1, 2, and 4 are less severe. The distances determined in this section can conservatively be applied to all of these types of equipment.
4. The grounding type does not change the results determined below. The distances determined here can be applied to three-phase systems with any grounding type.

Based on the above parameters, calculations of remote switching distances are given in Table 4.

For example, if the incident energy was calculated to be 100 cal/cm<sup>2</sup> at 36”,

- PPE = 4 (40 cal/cm<sup>2</sup>) would be appropriate at ≥ 7.8 feet,
- PPE = 2 (8 cal/cm<sup>2</sup>) would be appropriate at ≥ 40.3 feet, and
- PPE = 0 (1.2 cal/cm<sup>2</sup>) would be appropriate at ≥ 282.6 feet.

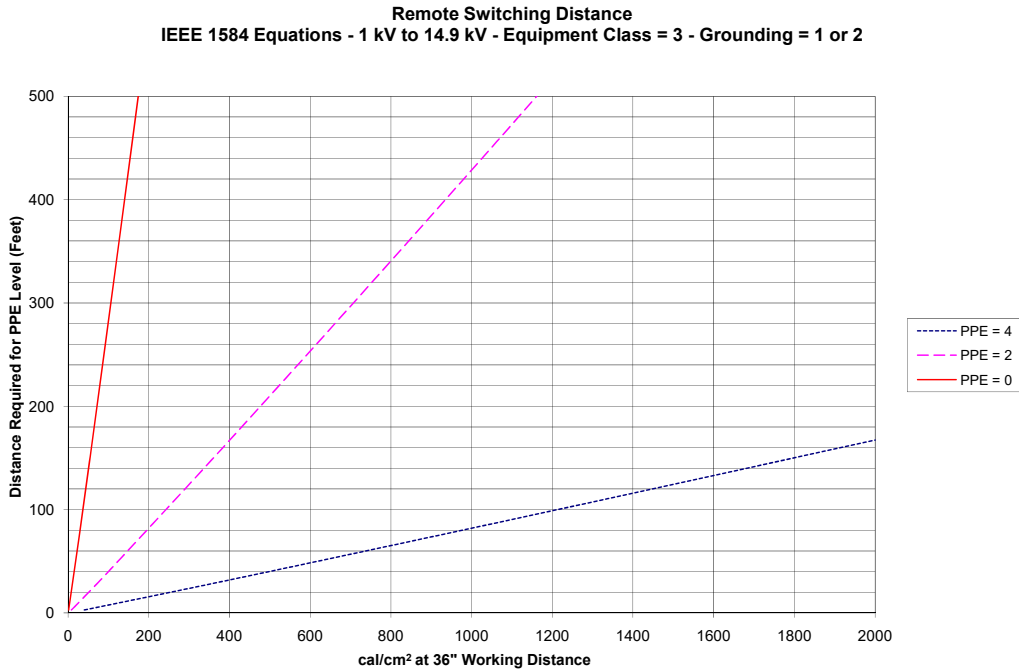
**Table 4  
Remote Switching Distances  
1 kV to 14.9 kV Systems**

Calculated Incident Energy At Working Distance = 36" (cal/cm <sup>2</sup> )	Distance Required to Achieve The PPE Indicated (Feet)		
	PPE = 4	PPE = 2	PPE = 0
	1.2		
8.0		3.0	21.1
40.0	3.0	15.8	110.2
100.0	7.8	40.3	282.6
400.0	32.0	167.3	1174.9
800.0	65.3	340.8	2395.5
1300.0	107.4	561.7	3945.4
2000.0	167.3	873.8	6142.9

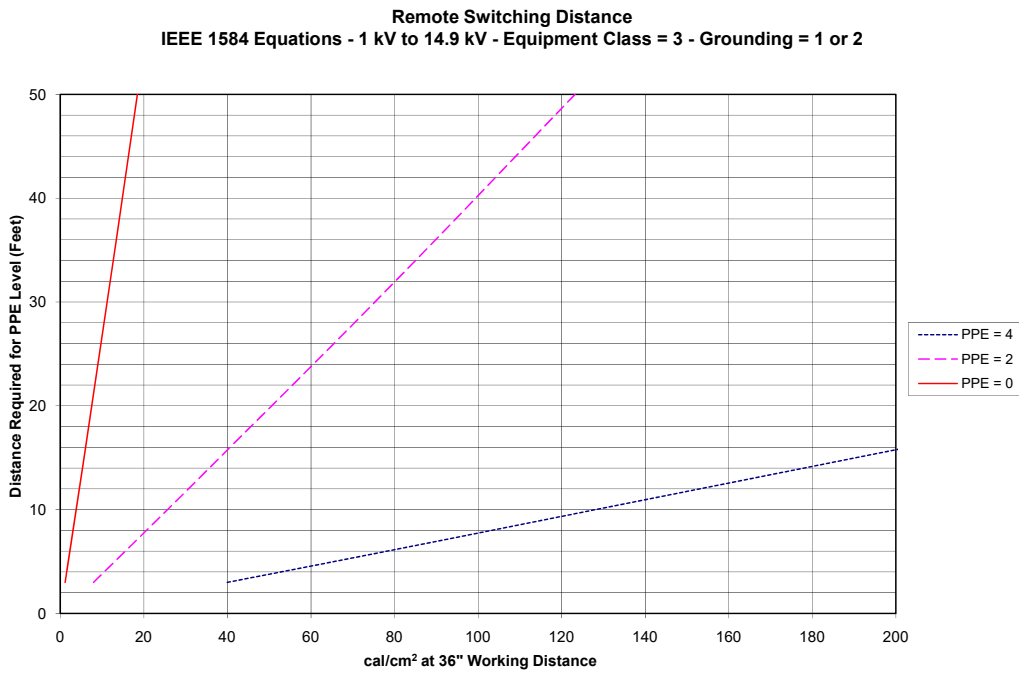
High incident energies are given in Table 4 for reference, but it is generally recommended to apply protection methods that would give lower energies whenever possible.



The calculated results in Table 4 are also plotted in Figures 4A and 4B for easy reference in determining at what distance lower PPE levels will be appropriate.



**Figure 4A**



**Figure 4B**

**Qual-Tech Engineers, Inc.**

QT-612-1116

201 Johnson Road – Building #1 Suite 203  
Houston, PA 15342-1300  
724-873-9275  
FAX 724-873-8910  
www.QualTechEng.com